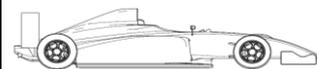




M14-F4



Ref

F41-21-BT-15

Date
Who
Issue

23-01-18

H CAPPELLO

V1

Subject

Kit fuel pump loom V2 - assembly

Copy

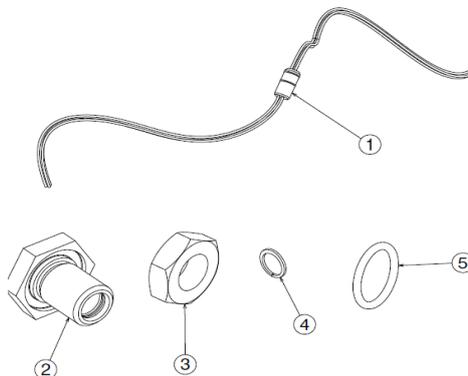
Mygale Direction	x	Mygale 'Shop'	x	Teams	x
Mygale Purch.		Mygale Control			
Mygale DO	x	Mygale Commercial	x		
Mygale Prod.					

If you have any doubt, ask.

Mygale is making available a new fuel loom with a different sealing device to avoid the risk of fuel leaking into the cockpit. The Kit fuel pump loom V2 is composed of:

- 1 fuel loom with sealed body
- 1 housing with O-ring
- 1 O-ring
- 1 nut
- 1 circlip

This kit is been introduced as a running change, and the next cars will be delivered with this update.

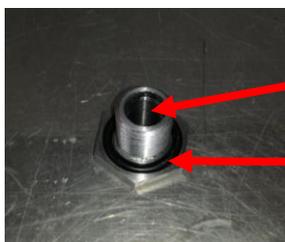


For customers interested to order the complete kit, please refer to the part number:

F.41.23.093.A Kit fuel pump loom V2

Installation procedure

- 1) Remove the current version of the fuel loom from the car.
- 2) Apply silicone grease on the O-ring, inside the housing and on the sealed body as pictures below.



Silicon
grease





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If you have any doubt, ask.

Installation procedure

3) Pass the thread of the housing through the plate hole and apply yellow Loctite 577 on the thread and tighten the nut. Please check in the picture below the correct position of the housing in relationship to the plate (**the thread must be positioned inside the fuel cell in the final assembly**).



Loctite 577

4) Insert the loom with the sealed body inside the housing, passing the pins for the superseal connector through the housing's hole. The picture below will show the final assembly with the the superseal pins in the right side.

Note: If you remove the sealed body from the housing, the 2 O-rings will be damaged, and you will need to change these two O rings to seal the assembly.

5) Put the circlip in place and make sure that the sealed body cannot come out.



Superseal pins



Circlip

6) Before fitting the final assembly in the car (positive wires are indicated by red sleeve and red tie), please modify the foam as described in the Technical Bulletin:

F41-23-BT-10 - New loom Foam cut- V1

This modification will allow the correct position of the loom inside the fuel cell and avoid contact with the housing edge that can cause possible damage to the loom.